PARTS LIST

25 hp Marine Diesel Engine
FOUR-91

Publication Number 13945
Issue Date November 1, 1977
EDITION 2

Westerbeke Corp
Avon Industrial Park
Avon, MA 02322
Phone: (617) 588-7700
NOTES ON USING THIS PARTS LIST

1. Unit of issue for all linear commodities is inches (not feet or yards).

2. Start looking in the contents -- if you cannot find any item, check miscellaneous page.

3. Please -- Report errors and omissions to us via speed letter.
   (Attention: John H. Westerbeke, Jr.)
SERVICE BULLETIN #38

MODEL: Four-91

SUBJECT: Lubricating Oil Sump Capacity

The proper lubricating oil sump capacity for the model Four-91 engine is 4.95 quarts, as shown in the engine manual on Page G. Due to the varying angles of engine installation, the proper amount of oil in the engine may register as much as one inch above the full mark on the dipstick.

Therefore, it is important to go by the engine manual, rather than the dipstick to determine the proper quantity of oil. After once properly filling the engine with oil in a specific hull, it would be well to mark the dipstick showing the actual full level.

It is important to keep the engine oil sump properly filled to insure sufficient engine lubrication under conditions of pitch and heel.

Spec. $A DD

7/29/71 S/N AEH1061076B204

16339
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