

TYPICAL FIXED DECK WINDOW INSTALLATION



Preperation of Deck.

Embossment Fig. 1

1. Make sure the window embossments were sanded properly, there should be **No** shiny areas.

Preparation Of Plexiglas Windows Fig. 2

1. Sand the outside edge of the window with 80 grit sandpaper to remove hairs from the window and paper.
2. Remove the paper from the inside of the plexiglas window. (Beveled edge side)
3. Have someone hold the window in the deck embossment making sure the window is centered in the embossment.
4. From the inside of the deck mark the window opening onto the window with a pencil. From the outside of the deck mark the mounting hole locations onto the deck.
5. Remove the window and drill the marked mounting locations with a 5/32" drill bit.
6. On the inside of the window sand the area outside of the marked line with 80 grit sandpaper. (There should be **No** shiny areas.)
7. Clean the sanded area of the deck with acetone and the window with a clean dry rag to remove any debris.

Installation Of Plexiglas Window Fig. 3

1. Apply a thick layer of 795 caulk in the window embossments making sure there are no voids or gaps (no white from deck should be showing).
2. Apply a thin layer of caulk on the sanded area of the plexi-glass window, being sure to cover the entire area.
3. Press the window in place and secure it to the deck using the designated fasteners. (**Note: These fasteners will be removed and the holes caulked in the final stage.**)
4. Clean up excess caulk with soapy water (inside and outside).