

2QM15

Yanmar Marine Engine



Gaskets/Washers/O-rings

1	724070-92600	Gasket Set
1	124060-01330	Head Gasket
1	124060-01742	Sump Gasket
1	124070-01510	Timing Cover Gasket
1	124060-11310	Bonnet Gasket (O-ring Type)
1	124060-11311	Bonnet Gasket (Gasket Type)
1	N/A	Inlet Manifold Gasket
1	124701-11911	Exhaust Manifold Gasket (4 Bolt)
1	124770-13130	Exhaust Manifold Gasket (2 Bolt)
4	101204-11450	Packing, Chamber
2	103854-11490	Insulator, Heat
1	103338-32570	Oil Pump Cover O-ring
1	121551-02220	Crankshaft Seal (Flywheel End)
1	124060-02020	Brg Cap Gasket (Flywheel End)
1	24423-173008	Crankshaft Seal/Timing Cover



3QM 30 Marine Engine

Bearings

2	121550-02110	Main Bearing Std
2	124060-02110	Main Thrust Bearing
2	124060-23300	B/E Bearing Std
2	124060-23910	Piston Pin Bush

0.25mm

0.50mm

121550-02320	N/A
N/A	N/A
724064-23610	N/A
N/A	N/A

Liner, Pistons, Rings

2	724070-01900	Liner Assy
2	724070-22720	Piston & Ring Assy Std
2	724068-22501	Ring Set Std
2	104200-22300	Piston Pin
4	172100-22400	Circlip
2	724660-23100	Con-Rod Assy

0.25mm

0.50mm

N/A	N/A
N/A	N/A
N/A	N/A

Cylinder Head

2	104200-11100	Inlet Valve
2	104200-11110	Exhaust Valve
4	124060-11120	Valve Springs
4	124950-11340	Valve Stem Seals
4	27310-070000	Cotter, Valve Spring

Filters.

1	124770-12540	Air Filter
1	104500-55710	Fuel Filter
1	119660-35150	Oil Filter
1	NLA	Dipstick
1	105582-77790	V-Belt

Fuel Injection/Oil Lines

1	724070-51700	Fuel Injection Pump
2	124070-51100	Plunger With Barrel
2	124060-51300	Valve W/Seat, Delivery Valve
2	724060-53101	Fuel Injector
2	124770-53000	Nozzle Assy
1	124070-59030	Fuel Line- Fuel Lift Pump to Filter
1	124070-59010	Fuel Line- Fuel Filter to Inj Pump
1	124070-59810	Fuel Line- Fuel Injector No1
1	124070-59820	Fuel Line- Fuel Injector No2
1	NLA	Fuel Line- Overflow Return Line
1	124070-52010	Fuel Lift Pump

Cooling /Sea Water

1	124070-42000	Sea Water Pump Assy
1	104211-42070	Impeller
1	124070-42060	Water Pump Shaft
1	104211-42090	Gasket Outer Plate
1	104211-42050	Cam
1	104211-42100	Lip Seal
2	24107-062004	Shaft Bearings
1	124070-42400	Water Pump Pulley

Electrical Components/V-Belt

1	124070-77010	Starter Motor
1	124070-91250	Ignition Switch
1	124070-91290	Ignition Key

Cooling Hoses, Thermostat, Anodes

1	124770-49200	Thermostat
1	104211-49160	Thermostat Gasket Cover
1	Refer P/Book	Cooling Hoses
1	Refer P/Book	Exhaust Elbow
1	27210-200300	Anode, Three Way Joint
1	27210-200300	Anode, Cylinder Head