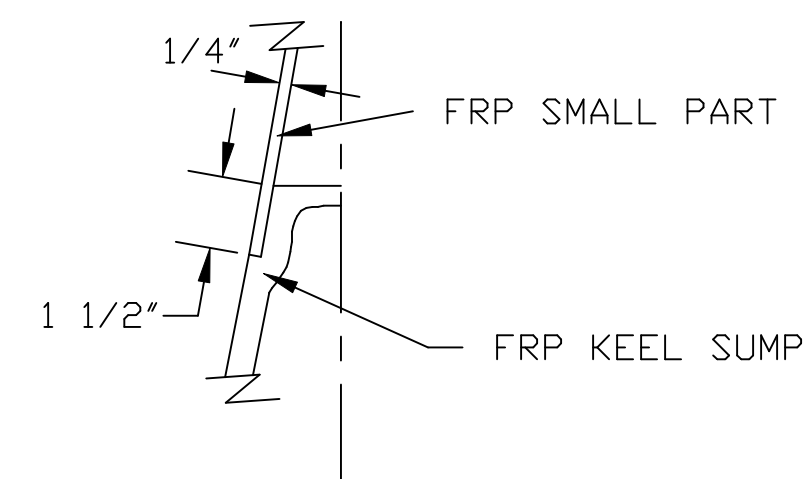
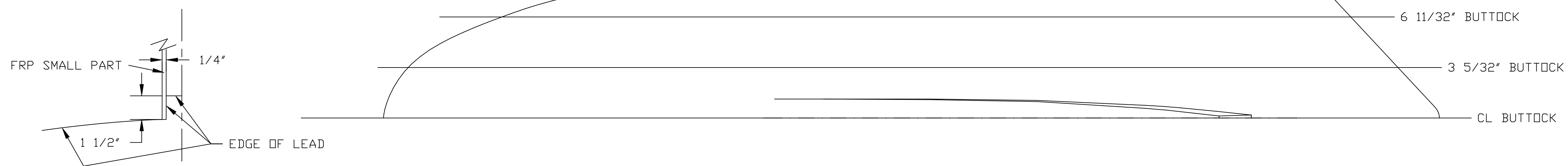


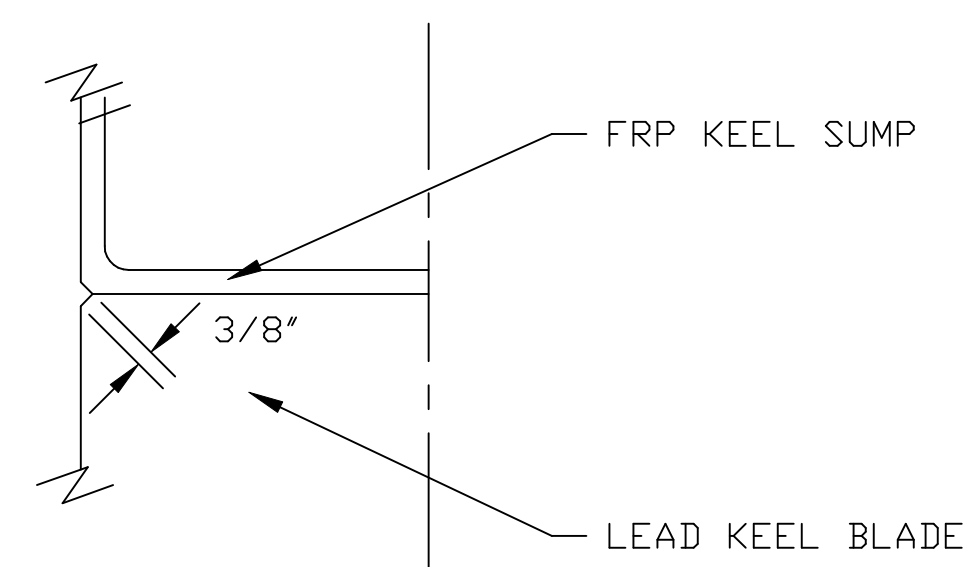
SECTION A - A (TYP.):



SECTION B - B (TYP.):



SECTION C - C (TYP.):



NOTES:

1. ALL MEASUREMENTS IN INCHES UNLESS OTHERWISE NOTED.
2. FULL SCALE TEMPLATES WILL BE PROVIDED WHEN PLUG BUILDER IS CHOSEN.
3. BUILDER IS TO FAIR ROOT OF WINGLETS INTO KEEL.
4. WINGLET CHORDS VARY LINEARLY FROM ROOT TO TIP.
5. WINGLET ENDS ARE ROUNDED WITH SEMI CIRCLES FWD OF 37 1/2 & SEMI ELLIPSES AFT (AS SHOWN).
6. FOR SHAPE AT TOP OF LEAD: USE ACTUAL PART PROVIDED BY HUNTER MARINE.
7. USE LEAD WITH 3% ANTIMONY, TYP. DENSITY 700 #/FT3.
8. CUT WINGLET & BULB TRAILING EDGES SQUARE, 3/16" THICK.
9. KEEP RADIUS BETWEEN BLADE AND BULB SMALL (<1/8").
10. AFTER FAIRING, ADD A 1/4" RADIUS ON BOTTOM OF SKEG, AND A 1/2" RADIUS BETWEEN SKEG AND BULB.
11. FOR FULL SCALE PATTERNS FOR BULB, SEE DWG. H280-E-1108.
12. FOR FULL SCALE PATTERNS FOR BLADE SEE DWG. H280-E-1105.
13. IF WANTED BY BUILDER, FULL SCALE PATTERN SCALED FOR SHRINK CAN BE PROVIDED.

REPLACES DWG. H280-D-1103

HUNTER MARINE CORP. ALACHUA, FL.			
DRAWING TITLE HUNTER 28' BULB/WING KEEL DEEP SUMP KEEL			
CHECKED	DRAWN BY	DATE	SCALE
	D.W.	7-18-88	3" - 1'
MAT'L		DRAWING NO.	
AS NOTED		H280-D-1108	