

H-216

Interior Bunk Installation

Hardware Included:

2- 5/32 Peel rivets

32- 6x1 Truss Head Screws

Tools Needed:

Rivet gun

Power drill with: Phillips head bit, 1/16 bit, 3/16 bit.

Instructions

1. Place piece #002 into cabin and slide it back till it can go no further.
2. Put piece #003 onto the floor of the cabin, center it, and slide it back to piece #002.
3. Take piece #007 and insert it into the pre-cut slot on piece #003. Make sure that the angled end is toward piece #002 and then slide it into the pre-cut slot.
4. Piece #001 lay it over piece #007. Make sure that #001 covers the end grain of piece #002. Using the 1/16 drill bit to drill pilot holes, evenly space 4 screws to secure pieces #001 and #007 together.
5. Carefully screw #004 onto the top of #007.
6. Place both #005 and #006 on top of frame.
7. Along the out side edge, evenly space 4 screws and screw the pieces to the ridge along the hull.
8. Where pieces #008 and #009 fit into #005 and #006, drive a screw into each of the corners after again drilling a 1/16 pilot hole. Also one on either side to hold the #005 and #006 down.
9. Piece #005 is slightly longer than the other side, under the extra overhang, place the L bracket and drill 2 3/16 holes into the centerboard trunk for the rivets. Rivet the L bracket to the centerboard trunk to support the overhang.