

Service Schedule Service Protocol

**VOLVO
PENTA**

MD2010A, MD2010B, MD2010C, MD2020A, MD2020B, MD2020C,
MD2030A, MD2030C, MD2030B, MD2040A, MD2040B, MD2040C

Boat:	Engine Serial No
	Single engine:
Customer:	Port engine:
	Starboard engine:
	Drive/reverse gear Serial No
	Single:
Engine product No:	Port side:
Running hours (h):	Starboard side:
	Product No:

Check list

	Check	Fill/ Lubricate	Adjust/ Tighten	Clean	Change/ Replace
Every 50 hours					
Sea water filter				●	
Drive belts	●				
Battery / electrolyte level	●				
Every 100 hours / at least once every year					
Engine oil					●
Oil filter					●
Every 200 hours / at least once a year					
Oil S-drive					●
S-drive rubber seal	●				
Reverse gear oil					●
Fuel filter / fuel pre-filter					●
Vent the fuel system	●				
Idling speed	●				
Impeller	●				
S-drive / folding propeller corrosion protection	●				
Vacuum valve				●	
Exhaust line	●				
Condition of rubber hoses, hose clamps	●		●		
Propeller shaft seal (inboard engine)		●			
Engine and reverse gear / S-drive				●	
Paintwork	●				

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continued...

Check list

	Check	Fill/ Lubricate	Adjust/ Tighten	Clean	Change/ Replace
Every 400 hours / at least every other year					
Air filter (MD2040)				●	
Valve clearance	●				
Injectors / test pressure	●				
Heat exchanger	●			●	
Cooling system, coolant				●	●
Every 4 years					
Folding propeller tab washer, locking screw					●
Every 500 hours / at least every fifth year					
Propeller shaft seal (inboard engine)					●
Every 7 years					
S-drive rubber seal					●

Warranty repairs
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Campaign No(s)
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Work operation/other measures	Hrs. used	Replaced Parts	Part No.	Qty	Unit Price

Total labor hours (h):

Name:

Signature:

Date:

Blank area for Dealer Stamp

Dealer Stamp

7747091 09-2006